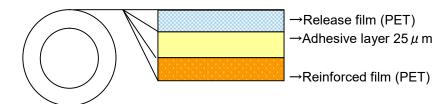


# LIOELM TSU™550

This LowDk bonding sheet is designed for high-speed transmission circuit. TSU550 has excellent solder heat resistance / excellent dielectric characteristics / excellent adhesive strength / excellent workability. TSU550 is low Dk adhesive sheet for next generation high-speed transmission devices. Our product offers

transmission loss decrease.

#### [Structure]



## [Properties]

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			Unit	TSU550
Adhesive layer			μm	25
Reinforced film (PET)			μm	50
Release film (PET)			μm	50
Dk 28GHz				2.77
Df 28GHz				0.0020
Adhesive Strength	то си	Before reflow	N/10cm	More than 5
		After reflow		More than 5
Solder reflow (Peak 260°C)			_	Pass

X Above data is our self-conducted test result but not our guaranteed performance.

### [Peel strength measurement conditions]

1. Structure: LCP CCL or, M-PI CCL / CU/TSU / CU/ LCP CCL or, M-PI CCL

2. Laminating conditions: Laminate 90°C→Press 180°C-2MPa-60min

3. Peel speed: 50mm/min

4. Peel angle: 90°

#### [Press conditions]

Laminating condition: Laminate 90°C 0.3 MPa 1M/mm

Press condition: 180°Cx2-3MPa 60min or 180°Cx2-3MPax3min vacuum quick press + Post cure 180°Cx1Hr

### [Notice of Storage Condition]

- TSU550 should be stored under 10°C / 70%RH.
- After taking out from the refrigerated environment above, please place TSU550 in a room temperature environment before use.
- Recommended restoration time is more than 7 hours
- If it takes time before hot pressing, it is recommended to store back in a refrigerated environment

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# TOYOCHEM CO., LTD. Information & Communication material Division